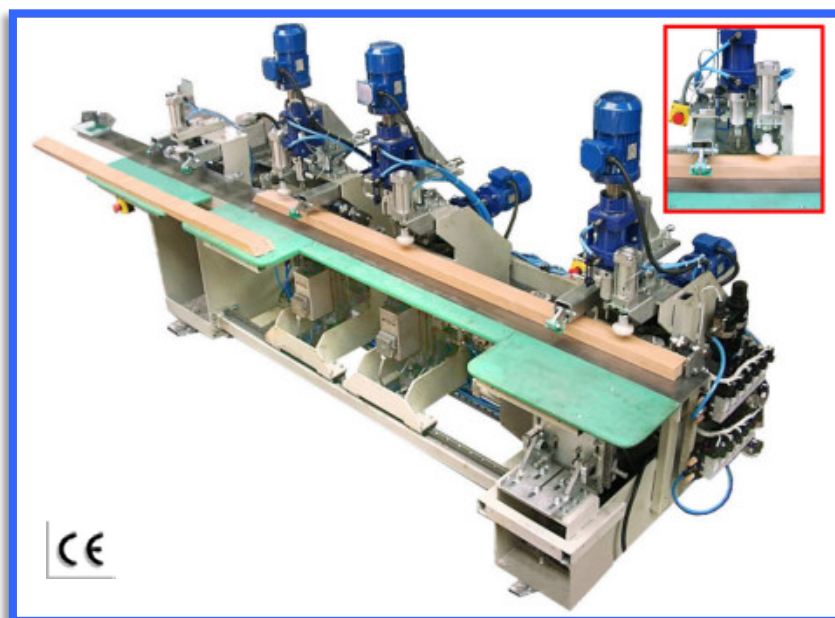


DOOR FRAME MILLER AND DRILL **DWFO**

v1

2013/01/23

The DWFO door frame miller and drill is a machine designed for making openings for the installation of hinges in the frame stiles, and also for the recess under the lock plating. The machine's base consists of two welded steel bodies connected by beams. The machine is equipped with six drilling units and four milling units. The center body with the installed working units has the capability of changing its position depending on the worked stile (for right or left doors). After the manual loading and shifting the stile to the stopping bases, a signal is given by foot pedal for the clamping of the material. Then, using a button from the console, the process of drilling and milling is started. After the finished work process, the stile is automatically unclamped. The high-speed electros spindles applied in the machine ensure excellent quality of milled recessed and high machine efficiency. One work cycle lasts about 30 seconds.



TECHNICAL AND OPERATIONAL DATA:

Stile length	mm	2076
Hinge spacing	mm	1480
Drilling unit power	kW	0,055
Drill unit rotation	rpm	2800
Milling unit power	kW	3,0
Milling unit rotation	rpm	max 18 000
Air supply	dcm ³ /h	120
External machine dimensions: (length / width / height)	mm	2200(3500) /1200/ 1600
Appliance mass	kg	1200 / 1450