

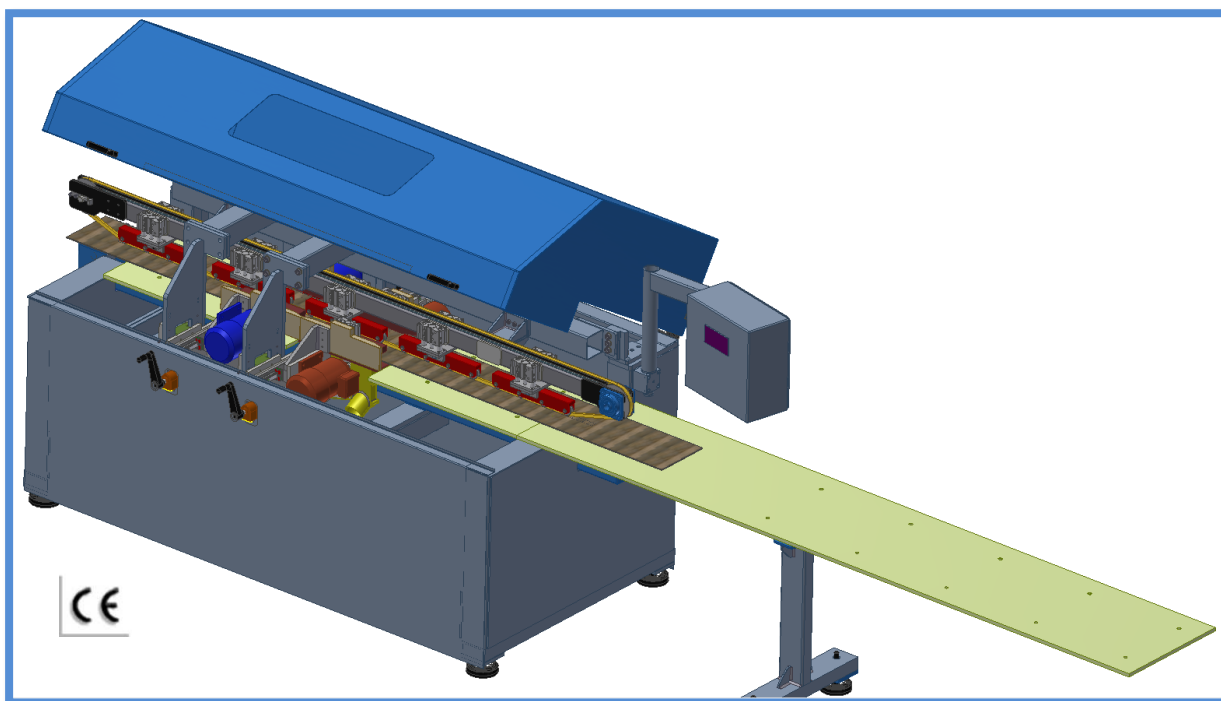
## ODLP-400 TWO SAW EDGER

v1

2016/09/07

ODLP-400 two saw edger is designed for the double-sided formatting of the board in the production process. The device at the same time forms the two edges of the boards so reduces the duration of the entire process.

The steel construction of the body provides a stable operation of the device. The device is equipped with two high-performance units formatting the board to the desired width, regulated in the transverse plane to workpieces. The high speed of working tools ensures good surface quality after woodworking. Also, are mounted two chipper shredders. Transport of elements through two saw edger provides the chain conveyor from the bottom. From the top, the workpiece is pressed against – secured by the conveyor and pressed against pneumatically.



Pictorial view of two saw edger

### TECHNICAL-OPERATIONAL DATA:

The amount of cutting units	pcs	<b>2</b>
The thickness of the element	mm	<b>3 - 5</b>
Working width max	mm	<b>100- 400</b>
Working level	mm	<b>900</b>
Feed rate	m/min	<b>20-40</b>
Working speed of tools – of saw	rpm	<b>6000 +/- 25%</b>
Power of saws	KW	<b>2x2.2</b>
Working speed of tools - chipper shredder	rpm	<b>1000 +/- 25%</b>
Power of chipper shredders	KW	<b>2x1.1</b>
Closed-circuit voltage/working voltage	V AC	<b>3x400/50Hz</b>
Napięcie sterująca	V DC	<b>24</b>
Pressure of air in the system	MPa	<b>0.6</b>